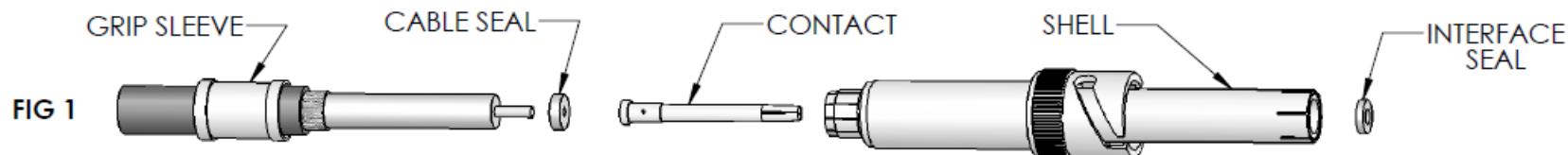
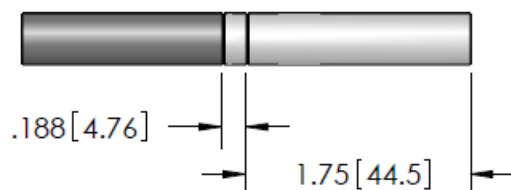


COAXIAL CABLE: RG213/U



PARTS NOMENCLATURE
 NOTE DO NOT INTERCHANGE THE CABLE SEAL $\phi .09$ HOLE BY $.10$ THICK WITH
 THE INTERFACE SEAL $\phi .13$ HOLE BY $.06$ THICK

FIG 2



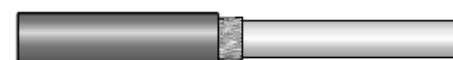
CUT CABLE END SQUARE
 SLIDE THE GRIP SLEEVE OVER THE CABLE
 AND MAKE CUTS IN JACKET AS SHOWN

FIG 3



REMOVE JACKET TO FIRST CUT
 FLARE OUT BRAID AND TRIM WITH SCISSORS
 AT EDGE OF JACKET

FIG 4



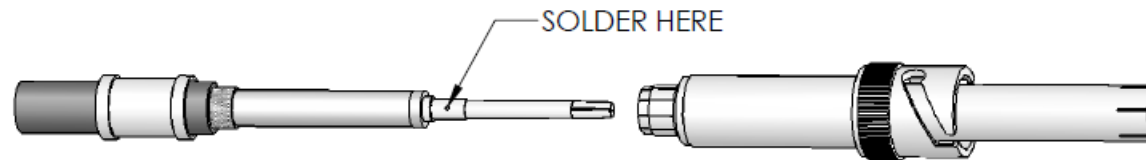
REMOVE JACKET TO SECOND CUT

FIG 5



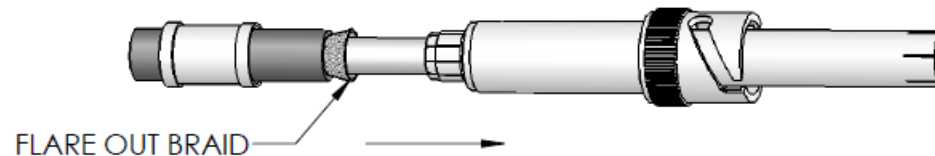
TRIM INNER DIELECTRIC AS SHOWN
 THE INNER CONDUCTOR MUST NOT HAVE ANY
 SEVERED STRANDS AND NO MORE THAN TWO
 STRANDS NICKED DURING STRIPPING
 60-40 TIN LEAD SOLDER THE EXPOSED CONDUCTOR

FIG 6



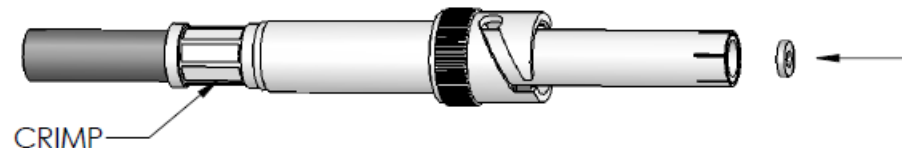
SLIDE CABLE SEAL AND CONTACT OVER CONDUCTOR.
PUSH AGAINST CABLE SEAL WHILE SOLDERING CONTACT
IN PLACE THROUGH SOLDER HOLE -DO NOT OVERHEAT-

FIG 7



FLARE OUT BRAID -DO NOT FRAY- SLIDE CABLE ASSEMBLY INTO SHELL,
DO NOT PINCH OR OTHERWISE DAMAGE THE CABLE SEAL.
GUIDE BRAID OVER SPLINED COLLAR ON SHELL UNTIL CONTACT SHOULDER
BUTTS AGAINST SHELL INSULATOR.

FIG 8



SLIDE GRIP SLEEVE INTO POSITION AND CRIMP.
USE THOMAS & BETTS CRIMPING TOOL WT-540 AND DIE NUMBER 5452
OR KINGS CRIMPING TOOL #KTH-1000 AND CRIMP DIE #KTH-1078.
ENSURE THAT BRAID DOES NOT EXTEND BEYOND GRIP SLEEVE.
INSERT INTERFACE SEAL INTO THE SHELL UNTIL IT BOTTOMS
EVENLY AROUND THE CONTACT.