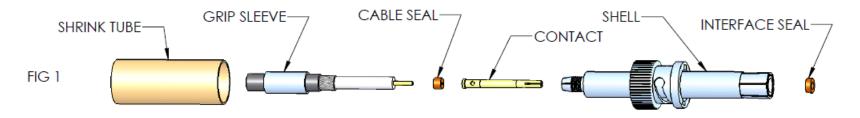
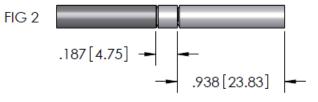
COAXIAL CABLE: RG58C/U



NOTE: DO NOT INTERCHANGE THE CABLE SEAL \emptyset .03 HOLE BY .09 THICK WITH THE INTERFACE SEAL \emptyset .09 HOLE BY .06 THICK



CUT CABLE END SQUARE. SLIDE SHRINK TUBE AND GRIP SLEEVE OVER CABLE AND MAKE CUTS IN JACKET AS SHOWN.



REMOVE JACKET TO FIRST CUT. FLARE OUT BRAID AND TRIM WITH SCISSORS AT EDGE OF JACKET.



REMOVE JACKET TO SECOND CUT.



TRIM INNER DIELECTRIC AS SHOWN.
THE INNER CONDUCTOR MUST NOT HAVE ANY
SEVERED STRANDS AND NO MORE THAN TWO
STRANDS NICKED DURING STRIPPING.
60-40 TIN LEAD SOLDER THE EXPOSED CONDUCTOR.



SHV-10 connector assembly instruction

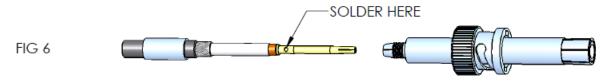
Not scale drawing

Sheet 1 of 2

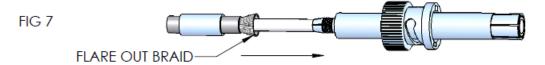
Date:	10/02/2011
Revision:	0.0
Dimensions:	IN (mm)
Number:	

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SLIDE CABLE SEAL AND CONTACT OVER THE CONDUCTOR. PUSH AGAINST CABLE SEAL WHILE SOLDERING CONTACT IN PLACE THROUGH SOLDER HOLE -DO NOT OVERHEAT-



FLARE OUT BRAID -DO NOT FRAY- SLIDE CABLE ASSEMBLY INTO SHELL, DO NOT PINCH OR OTHERWISE DAMAGE THE CABLE SEAL. GUIDE BRAID OVER SPLINED COLLAR ON SHELL UNTIL CONTACT SHOULDER BUTTS AGAINST SHELL INSULATOR.



SLIDE GRIP SLEEVE INTO POSITION AND CRIMP.
USE KINGS CRIMPING TOOL #KTH-1000 AND CRIMP DIE #KTH-2001.
ENSURE THAT BRAID DOES NOT EXTEND BEYOND GRIP SLEEVE.
INSERT INTERFACE SEAL INTO THE SHELL UNTIL IT BOTTOMS EVENLY AROUND THE CONTACT.



PLACE SHRINK TUBE IN POSITION AND SHRINK ONTO BODY AND CABLE BY HEATING. (300°F MAX)



SHV-10 connector assembly instruction

Not scale drawing

Sheet 2 of 2

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