

## CIRCULAR 26482 AIRSIDE CRIMP PLUG TO WIRE ASSEMBLY

FIG 1

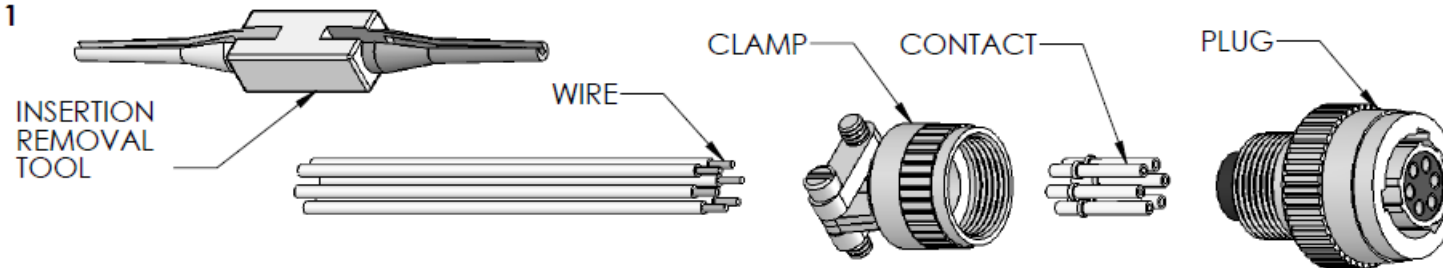
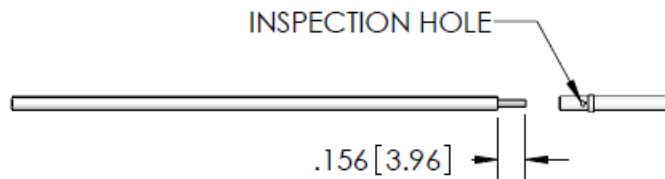
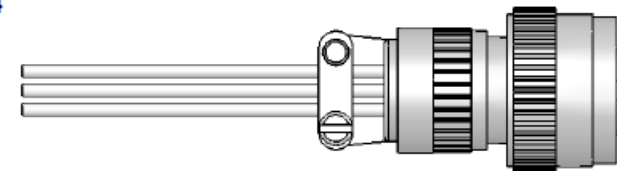


FIG 2



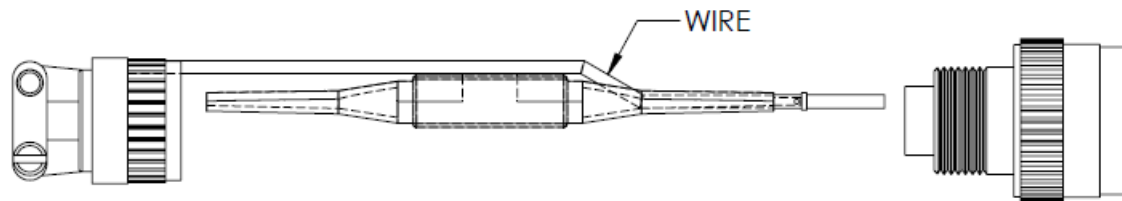
STRIP END OF WIRE TO DIMENSION SHOWN. INSERT WIRE FULLY INTO CONTACT, WIRE SHOULD BE VISIBLE IN INSPECTION HOLE. CRIMP WIRE TO CONTACT CENTER CRIMP BETWEEN END OF CONTACT AND INSPECTION HOLE.

FIG 4



TIGHTEN CLAMP ONTO PLUG.

FIG 3



SLIDE CONTACT AND WIRE THROUGH CLAMP. THEN SLIDE CONTACT AND WIRE INTO RED END OF INSERTION TOOL. BEGINNING FROM THE CENTER CAVITY AND WORKING OUTWARDS IN A CIRCULAR PATTERN, INSERT WIRED CONTACTS INTO PLUG. PUSH TOOL STRAIGHT INTO CAVITY UNTIL CONTACT SNAPS INTO POSITION. A LIGHT PULL ON THE WIRE WILL ASSURE THAT THE CONTACT IS SECURELY IN POSITION. REMOVE INSERTION TOOL AND REPEAT.