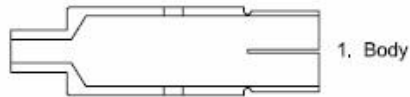


Parts list

P/N 1-CC-0914



1. Body



2. PEEK Insulator



3. SS wire sleeve



4. Contact Socket



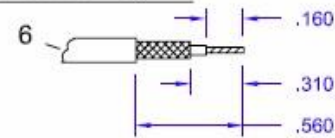
5. Short CKT shield

Tools list

Special crimp tool is required.



Cable Prep.



Connector Installation

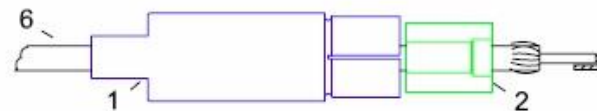
1. Prepare cable to above spec's.
2. Fold back shield over outer kapton.



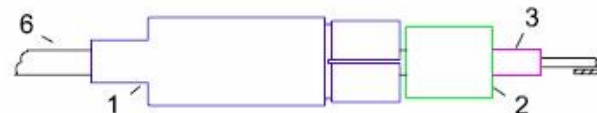
3. Fold back center conductor over inner kapton. Space out loosely around kapton.



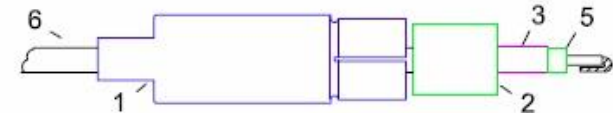
4. Slide body (#1) and PEEK Insulator (#2) onto wire. Large I.D. facing out.



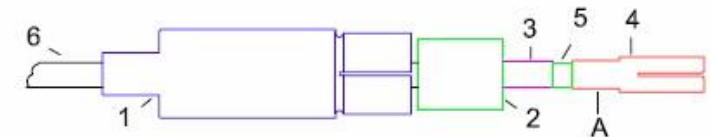
5. Slide stainless steel wire sleeve (#3) over outer shield.



6. Slide short CKT shield (#5) onto wire back to the SS wire sleeve (#3)

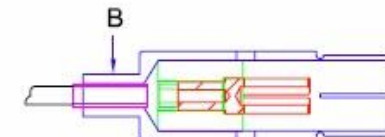


7. Slide Contact Socket (#4) onto the wire as shown. Use hex. crimp tool P.N. 100908 size B to crimp in location A



* Caution: Do not move SS wire sleeve (#3). If this comes off of the shield, it is very difficult to get this back into place.

8. Slide Peek Insulator (#2) and body (#1) up to and over items (#3), (#4), and (#5). Check Socket location. Use hex crimp tool size B to crimp location B.



9. Clean with ultrasonic bath of Isopropyl Alcohol for 5 minutes min.