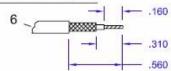


Tools list

Special crimp tool is required.



Cable Prep.



## Connector Installation

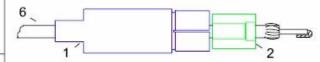
- 1. Prepare cable to above spec's,
- 2. Fold back shield over outer kapton.



 Fold back center conductor over Inner kapton Space out loosely around kapton.

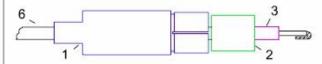


 Silde body (#1) and PEEK Insulator (#2) onto wire, Large I.D. facing out.

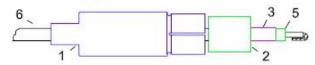


5. Slide stainless steel wire sleeve (#3) over outer shield.

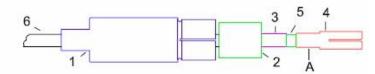
Sheet 1 of 1



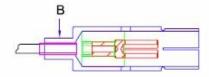
Slide short CKT shleld (#5) onto wire back to the SS wire sleeve (#3)



 Silde Contact Socket (#4) onto the wire as shown. Use hex. crimp tool P.N.100908 size B to crimp in location A



- \* Caution; Do not move SS wire sleeve (#3), if this comes off of the shield, it is very difficult to get this back into place.
- Slide Peek Insulator (#2) and body (#1) up to and over Items (#3),(#4), and (#5). Check Socket location, Use hex crimp tool size B to crimp location B.



9. Clean with ultrasonic bath of isopropyl Alcohol for 5 minutes min.

VOO	toc
ACIC	
vacuum technology	& components

1-CC-0914 BNC connector & tool

Not scale drawing

Date: 10/02/2011

Revision: 0.0

Dimensions: IN

Number:

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